

9102 SUMMARY OF CHANGES

Rev B to Rev C

July 11, 2023



 Items in blue are changes or additions clarifying existing interpretation and requirements.

 Items in red are changes or additions likely to affect current FAI procedures or processes.

Summary of Changes Revision B to C



1.2 Purpose

- Added multi-disciplinary team reference
- Added clarification FAI is not a product acceptance document

1.3 Application

- Added detailed CofC allowance for special processes
- Added clarification that each item shall have a separate FAI
- Removed unique single run production order exemption

1.4 Informative

Added verbal forms from 9100



Terms and Definitions

- Added Assembly definition
- Removed Capability definition
- Added Ballooned Design Characteristic definition
- Added Ballooned Document definition
- Changed the Commercial-Off-the-Shelf (COTS) Item definition
- Changed Design Characteristic definition
- Added Detail Part definition

3. Terms and Definitions (Continued)

- Removed Drawing Requirements definition
- Added clarification to First Article Inspection definition
- Changed First Article Inspection Report definition
- Added Modified Commercial-Off-the-Shelf (COTS)/Standard
 Catalogue Item definition



4.1 First Article Planning

- Was Part Requirement
- Added shall have a documented process to plan for FAI
- Added organization shall verify the revision for embedded or deliverable software
- Added verification of planning activities

4.2 Part Requirement

- Was First Article Planning
- Added clarification where to account for detail part characteristics.

4.4 Evaluation Activities

Was Nonconformance Handling

4.5 Nonconformance Handling

- Was Evaluation Activities
- Changed complete/not complete to Does FAIR Contain a Documented Nonconformance

4.6 Partial or Re-accomplishment of First Article Inspection

- Clarification on validity of characteristics on scrap parts
- Added documented process to evaluate any changes requirement
- Removed potential to affect fit, form, and function and replaced with invalidated or not represented characteristics

- Field 4 "FAIR Identifier" changed to required
- Field 5 "Part Revision Level" added clarification
- Field 6 "Drawing Number" added clarification
- Field 7 "Drawing Revision Level" added clarification
- Field 14 "Full FAI / Partial FAI" added reason for full FAI
- Field 15 "Part Number" added clarification
- Field 17 "Part Type" changed from Part Serial Number
- Field 18 "FAIR Identifier" added clarification
- Field 19 "Does FAIR Contain a Documented Nonconformance(s)?"
 changed from FAI Complete/FAI Not Complete



Form 1 (Continued)

- Field 20 "FAIR Verified By" changed from Date
- Field 21 "Date" changed from Reviewed By
- Field 22 "FAIR Reviewed/Approved By" changed from Date and is required
- Field 23 "Date" changed from Customer Approval
- Field 24 "Customer Approval" changed from Date
- Field 25 "Date" added field
- Field 26 "Comments" added comments field

Form 2

- Field 4 "FAIR Identifier" changed to required
- Field 8 "Supplier" added clarification
- Field 9 "Customer Approval Verification" added clarification
- Field 12 "Acceptance Report Number" added clarification
- Removed signature and date fields



Form 3

- Field 4 "FAIR Identifier" changed to required
- Field 5 "Char. No" added clarification.
- Field 8 "Requirement" added recording software
- Field 12 "Additional Data / Comments" changed to comments
- Removed signature and date fields

